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EXPERTS IN ALUMINIUM**



Inspection certificate 3.1

Cert No:	964116	Accorting to: EN	Date of issue: 11/09/2023				
Customer:	Garfield Aluminium B	.V.	Order No:	1000019587/10	OrderDate:	23/06/2023	
Alloy/Temper:	py/Temper: EN AW-6082 / T6			0063972SINK			
Profile Code: 995095			Description:	995095-995095			

The extruded products are in compliance with the requirements of the order. The stated values are representative for the profiles extruded and comply with the following European Standards:

i. Chemical composition and form of products according to:	EN 573-3:2019		
ii. Technical conditions for inspection and delivery according to:	EN 755-1:2016		
iii. Mechanical properties according to:	EN 755-2:2016		
iv. Tolerances on dimensions and form according to:	Confirmed Drawing		
v. Temper designation according to:	EN 515:2017		

1. Chemical Composition

511 1111 COOO	Si Fe	_	14.	14-	C-	7	т:	Other		٨١	
EN AW-6082		Fe	Cu	Mn	Mg	Cr	∠n	31	Each	Total	AI
Should be within:	0,70-1,30	0,50	0,10	0,40-1,00	0,60-1,20	0,25	0,20	0,10	0,05	0,15	Rest
Charge No: 100108	1,04	0,23	0,014	0,41	0,78	0,003	0,029	0,029	0,05	0,15	Rest

The chemical composition test results are obtained by the aluminium billet supplier. Traceability procedures are being operated and the corresponding inspection documents can be provided.

2. Mechanical Properties

Inspection Date	Charge No	Bundle Nr	Profile	Alloy	Temper	Webster Hardness	Tensile Strength Rm (N/mm²)	Yield Strength Rp 0,2 (N/mm²)	Elongation A%
02/09/2023	100108	964116	995095	6082	T6	16	314	264	10,5
02/09/2023	100108	964121	995095	6082	T6	16	314	264	10,5

The material hardness is tested after the heat treatment procedures. Traceability procedures are being operated and the corresponding inspection documents can be provided.

Mechanical properties as 755-2 indicated, are derived from tensile tests as per EN 6892-1:2019 and the number of specimens comply with the regulations described in EN 755-1.

COSMOS Aluminiun

Yannis Mamekas

Production Manager